



Precision Die Head, Related Components, Blown Film Machine

精密模頭 · 相關零配件 · 吹膜機

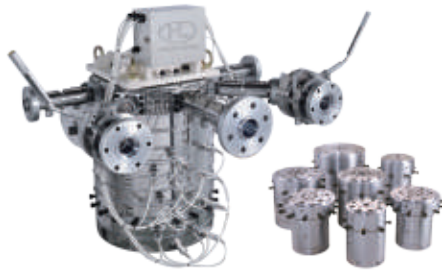


技術、信賴、世界品質

Technology, Reliable and World-Class Quality

One-Stop Solution of Blown Film Machine

① Precision Die Head



② Filter



Manual Screen Changer



Durable Screen Changer



Filter

③ Rotary Unit



④ Extruder



⑤ Take-up Unit



Vertical Rotary
Take-up Unit



Horizontal Rotary
Take-up Unit

⑥ Bubble Cage



Stabilizer



Bubble Cage

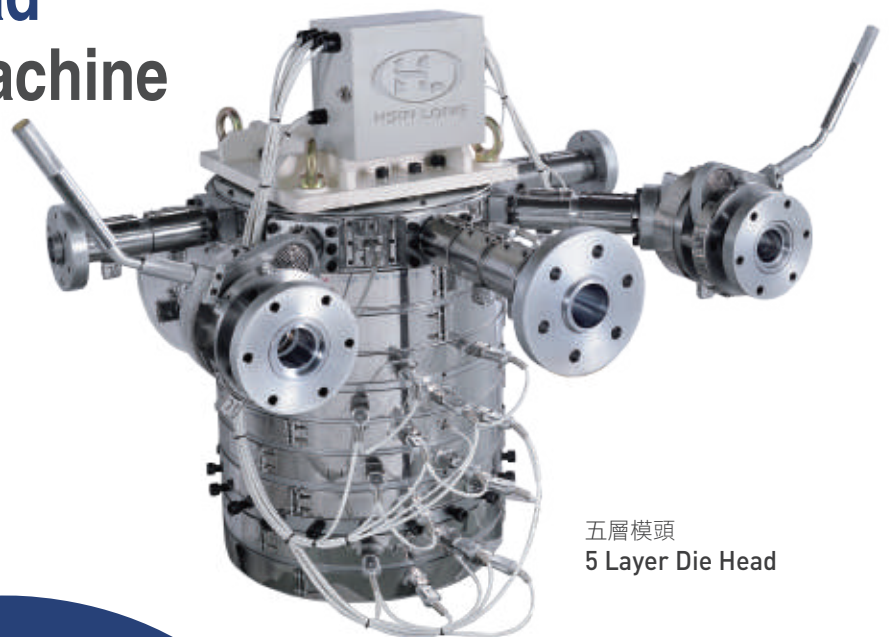
⑦ Winding Unit





Precision Die Head for Blown Film Machine

吹膜機精密模頭



五層模頭
5 Layer Die Head

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全方位吹膜機解決方案



單層模頭
Single Layer Die Head



雙色及多色模頭
Two Color and Multi-Color Die Head



三層模頭1500mm
3 Layer Die Head 1500mm



三層ABA模頭 / 雙模頭形式
3 Layer ABA Double Die Head



七層模頭
7 Layer Die Head



九層模頭
9 Layer Die Head



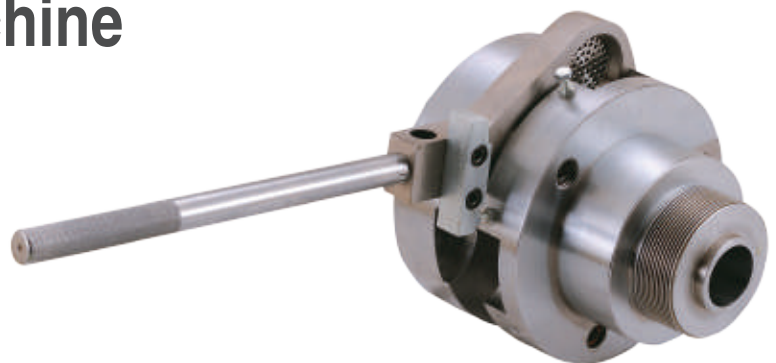
三層IBC模頭
3 Layer IBC Die Head





Filter for Blown Film Machine

濾網



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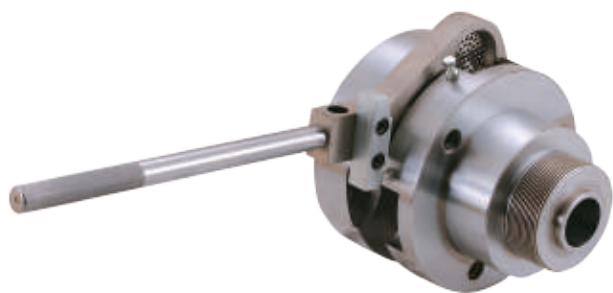
全方位吹膜機解決方案



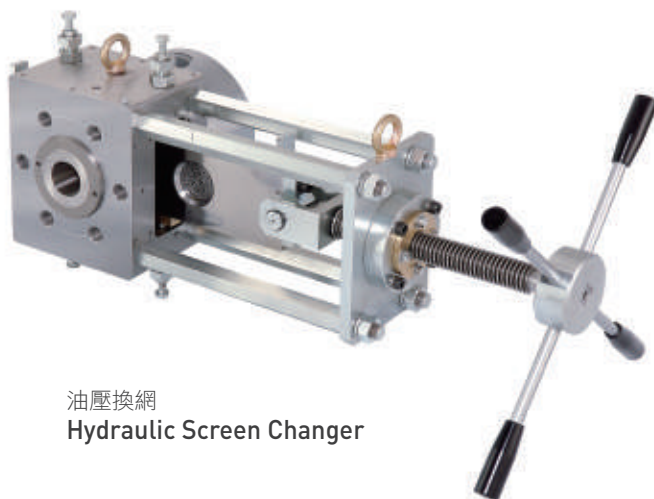
一般換網
Filter



長效換網
Durable Screen Changer



手動換網
Manual Screen Changer



油壓換網
Hydraulic Screen Changer





Rotary Unit for Blown Film Machine

旋轉裝置

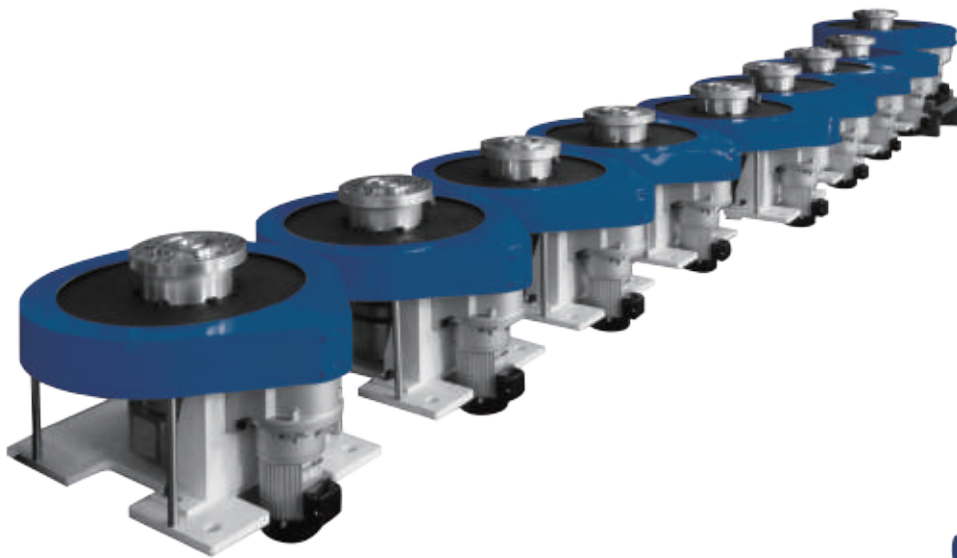


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全方位吹膜機解決方案





Stabilizer / Bubble Cage for Blown Film Machine

穩定圈 / 穩泡座

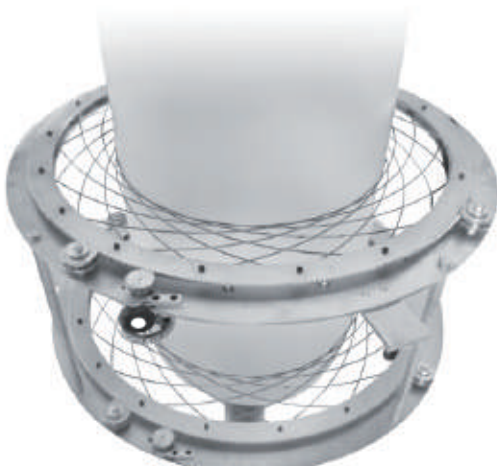


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穩定圈
Stabilize



穩泡座
Bubble Cage

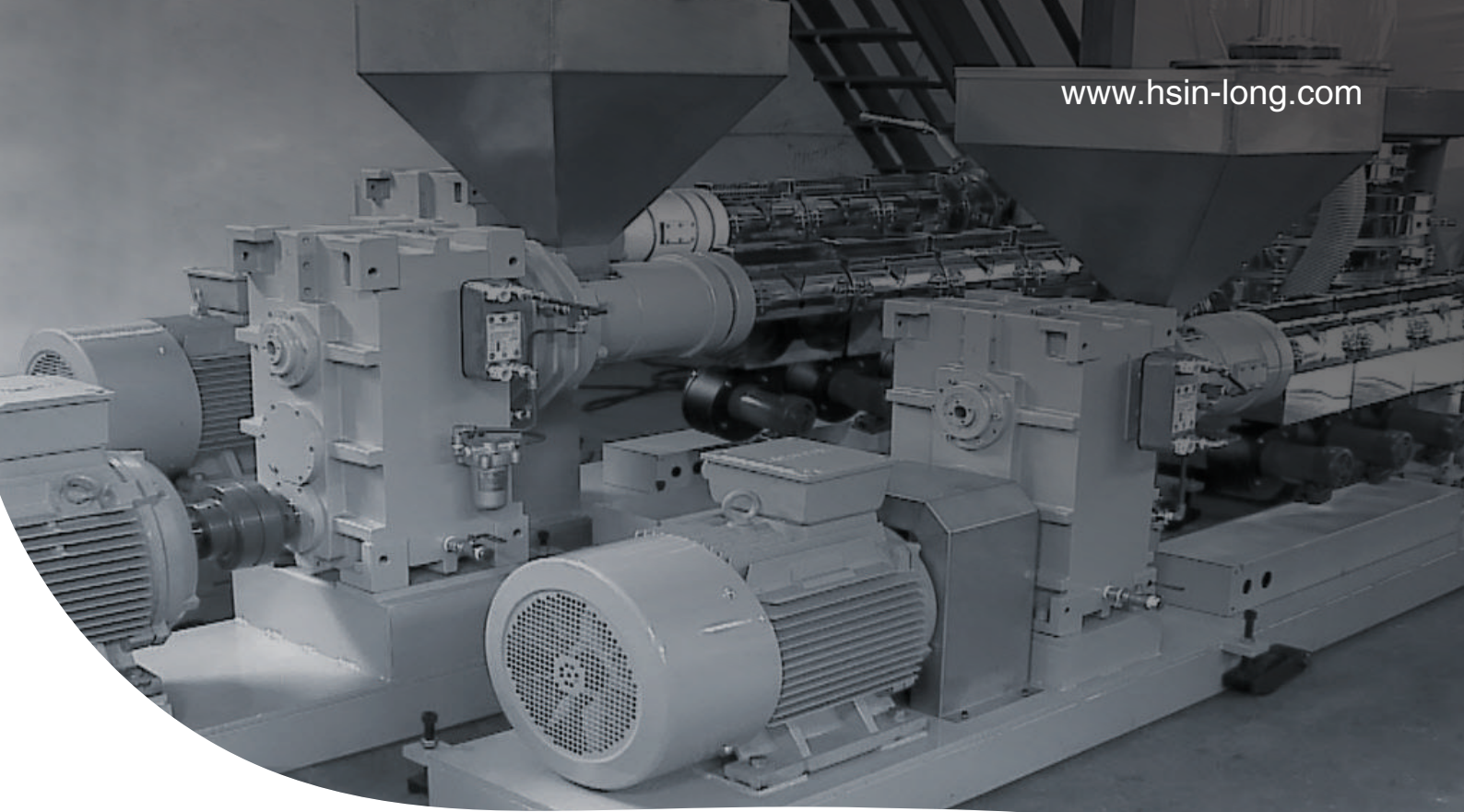


穩泡座馬達控制
Bubble Cage by Motor Control



穩泡座
Bubble Cage





Extruder for Blown Film Machine

押出機／擠出機



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全方位吹膜機解決方案





Oscillating Haul-Off System for Blown Film Machine

上旋轉引取裝置



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全方位吹膜機解決方案



垂直上旋轉引取裝置
Vertical Oscillating Haul-Off System



固定引取裝置
Take-Up Unit

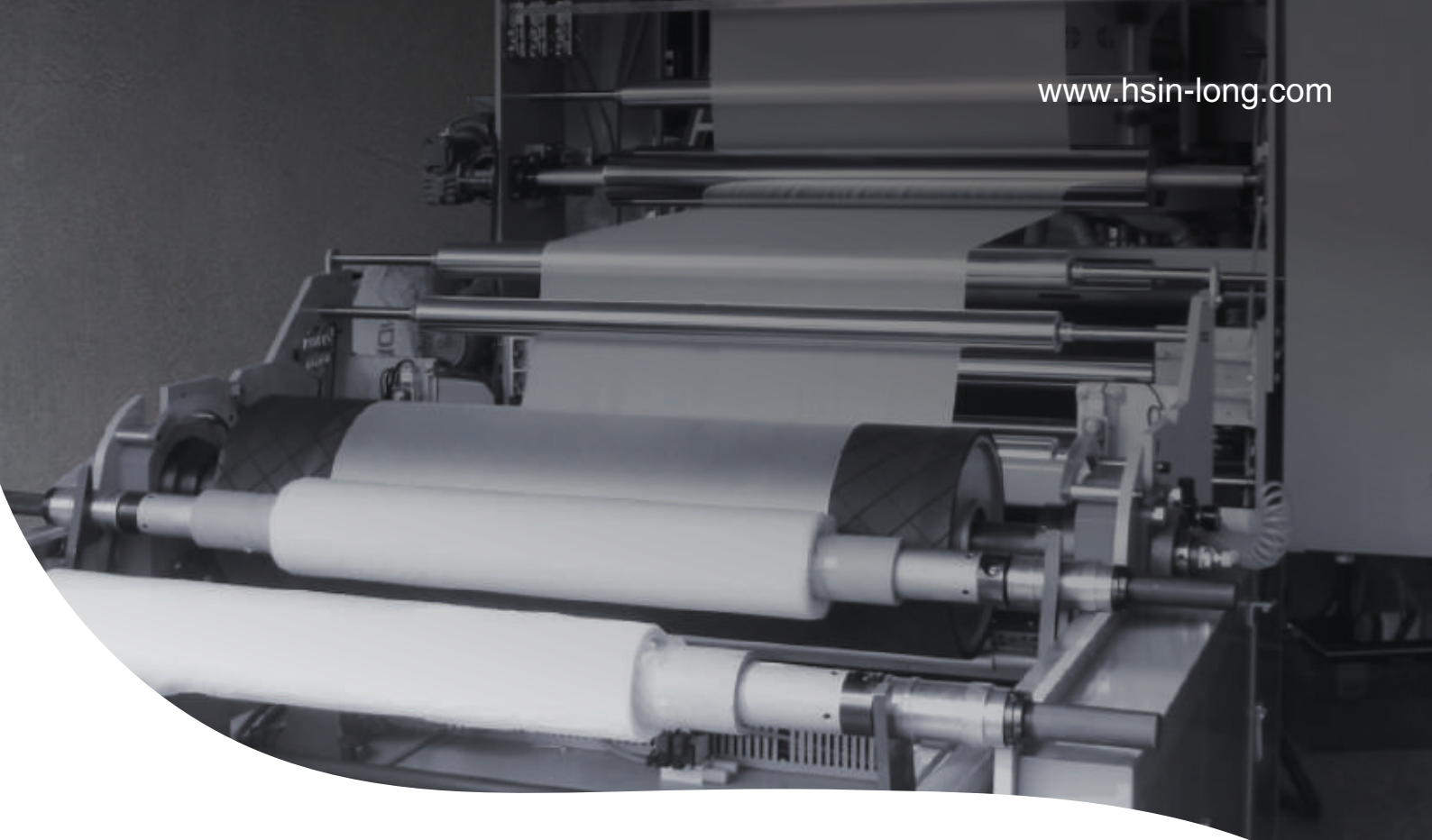


平行上旋轉引取裝置
Horizontal Oscillating Haul-Off System



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Winding Unit for Blown Film Machine

捲收裝置



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上下捲收
Vertical Up-Down Winding Unit

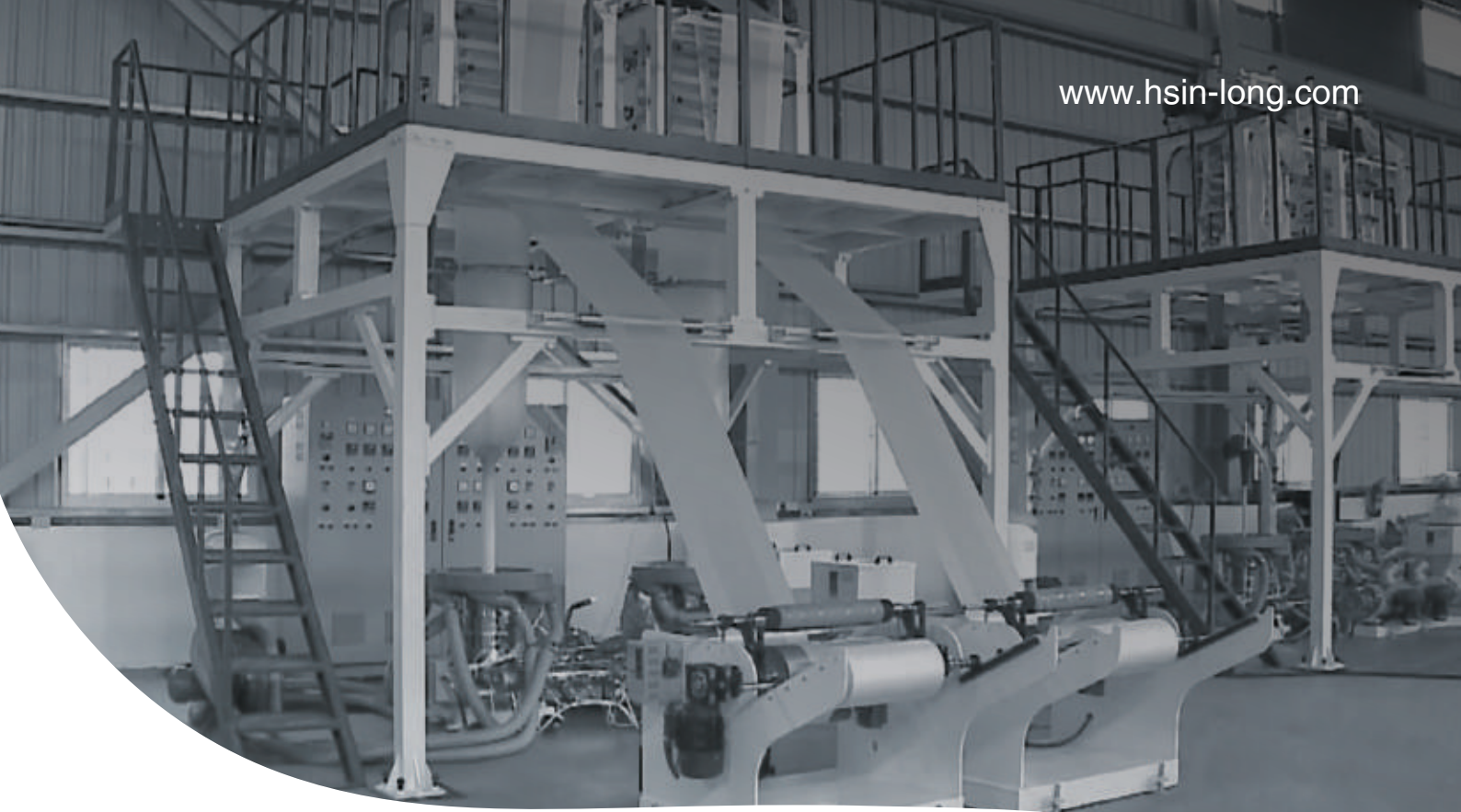


單邊捲收
Single Winding Unit



背對背捲收
Back To Back Winding Unit





HSIN LONG

Blown Film Machine

吹膜機



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全方位吹膜機解決方案



MODEL	HL45W650	HL55W1000	HL65W1200
A) Material To Be Used	HDPE / LDPE / LLDPE		
B) Layflat Film Width	MAX. 550	MAX. 900	MAX. 1100
C) Extrusion Output	MAX. 38~45 kg/Hr	MAX. 60~80 kg/Hr	MAX.120~140 kg/Hr
D) Film Thickness	HDPE 0.015mm~0.15mm / LDPE:0.02~0.2mm		
EXTRUDER			
A) Screw Dia.	45 mm,L/D=30:1	55 mm,L/D=30:1	65 mm,L/D=30:1
B) Gear Box	20 HP	30 HP	50 HP
C) Driving Moter	20 HP	30 HP	50 HP
D) Air Cooling Fan	2 PCS	3 PCS	4 PCS
EXTRUSION DIE & COOLING EQUIPMENT			
A) Die Head	HDPE 50~80 mm	HDPE 90~120 mm	HDPE 150~180 mm
B) Air Blower	3 HP	5 HP	7.5 HP
CONTROL PANEL			
A) Type	Individual Box		
B) Heating Zone	5 Point Temperature Control	6 Point Temperature Control	7 Point Temperature Control
TAKE-UP UNIT			
A) Type	Tower Fixed Type		
B) Tower Height	3.5 M	5.5 M	6.5 M
C) Take-Up Rolling Width	650 mm	1000 mm	1200 mm
D) Take-Up Motor	1/2 HP+Inverter Control	1 HP+Inverter Control	1 HP+Inverter Control
F) Take-Up Plate	Wood Type / Aluminum Rolling Type		
G) Guide Roller	X	20 kg/cm² Torque Motoe	
WINDING UNIT			
A) Type	Single Station Manual Type		
B) Working Method	Surface Friction Type		
C) Wound-Up Dia.	MAX. 800 mm		
D) Winding Motor	30 kg/cm² Torque Motor	40 kg/cm² Torque Motor	A. C 1 HP+TQ Motor Control
OPTIONAL DEVICE			

Auto Loader.Gravimetric Dosing Unit.Ld / LLDPE Die Head&Air Ring.Rotary Unit.Bubble Cage.Width Controller.

Oscillating / Vertical Take-Up Unit.Embossing Device.Corona Treater.Chiller.Edge Position Control.

Back to Back Winding Unit.Hot Slitting Device.Air Shaft.

■ Specifications are subject to change without prior notice.



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